

Work Order ID 62463

Thursday, September 30, 2010 12:43:56 PM



Page 1

Item ID: D3566-5

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 9/30/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 10/8/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: ✓ Date: 10-9-30 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3566	Rev C								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

45"

1-Cut as per Dwg D3566 ☐ Dwg Rev: C ☐ Prog Rev: C ☐ 2-
Deburr if necessary

B10-10-4

(12)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-10-4

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

S10/10/05

(H2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: FP

0.00



Packaging

Memo

0.00

Packaging

10/10/06 SD (Bx)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/06 MF 10-10-06

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Picklist Print

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Work Order ID: 62463



Parent Item: D3566-5



Parent Item Name: Gasket

Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	415.0353	1.06	13.38947			
NEOPRENE SHEET 0.063													

FBG10-4

Location

Loc Qty

Loc Code

MAT

309.7822

114691

105.9602

115500

203.822

MAT052

105.2531

114176

105.2531

115500

(12)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DART AEROSPACE LTD		Work Order:	62443
Description: Gasket		Part Number:	D3566-5
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.50	✓		T B01	
43.50	+/-0.030	43.50	✓		T	
5.50 Pitch	+/-0.030	5.303	✗		V B02	
2.50	+/-0.030	2.50	✗		V	
2.43	+/-0.030	2.444	✗		V	
3.10	+/-0.030	3.100	✓		V	
2.50	+/-0.030	2.50	✓		V	
0.30	+/-0.030	.304	✗		V	
0.30	+/-0.030	.303	✗		V	
0.063	+/-0.010	.061	✗		V	
6.75	+/-0.030	6.75	✗		T	
10.00	+/-0.030	10.00	✗		T	
20.00	+/-0.030	20.00	✓		T	
30.00	+/-0.030	30.00	✓		T	
Ø0.19	+/-0.030	.191	✗		V	

Measured by: B	Audited by: J	Prototype Approval:	N/A
Date: 10-10-4	Date: 6/10/05	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJ/JLM	
D	08.01.16	Dwg Rev updated	KJ/EC/DD	DD

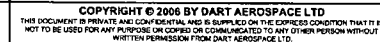
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